



## PRINTING

- Direct Print Up to 4 Colors
- Digital Print Up to 4 Colors
- Lithograph Laminate (*photo quality*)
- Plain (*no print*)

## MATERIAL

- Single Face Sheet
- Single Wall
- Double Wall
- Triple Wall

SINGLE FACE SHEET



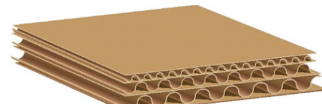
SINGLE WALL



DOUBLE WALL

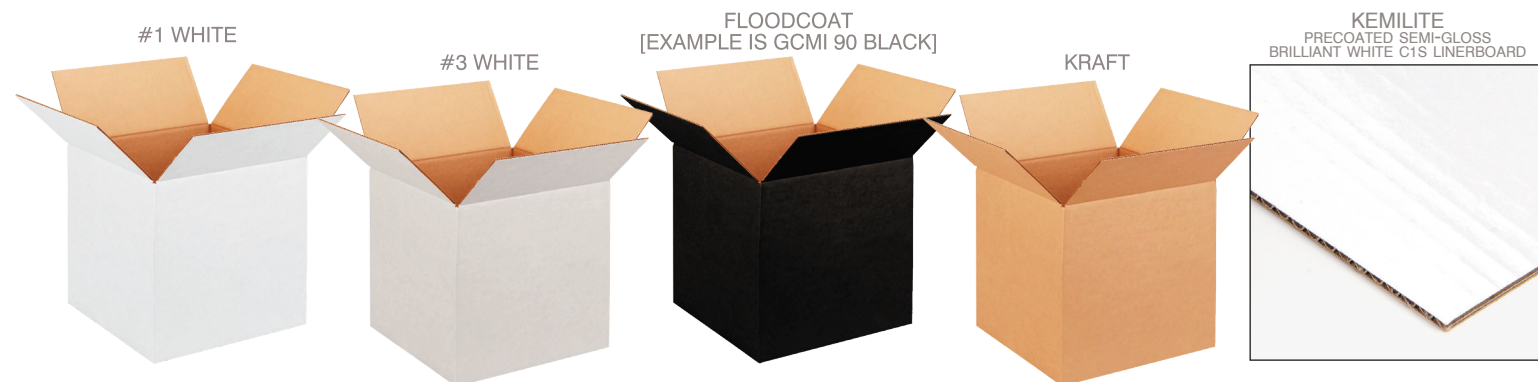


TRIPLE WALL



## MATERIAL COLOR

- #1 White
- #3 White
- Floodcoat GCM/PM
- Kraft
- Kemilite



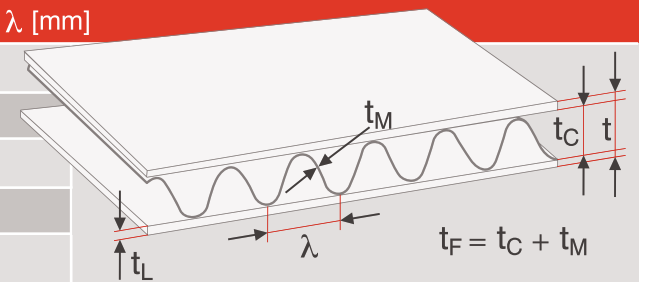
# glossary for all things corrugated materials



## BOARD TEST

| MULLEN BURST STRENGTH | EDGE CRUST TEST ECT | MAX. WEIGHT LIMIT/CARTON |
|-----------------------|---------------------|--------------------------|
| 125#                  | 23ECT               | 20lbs                    |
| 150#                  | 26ECT               | 35lbs                    |
| 175#                  | 29ECT               | 50lbs                    |
| 200#                  | 32ECT               | 65lbs                    |
| 250#                  | - - -               | 80lbs                    |
| 275#                  | 44ECT               | 95lbs                    |
| 350#                  | 55ECT               | 120lbs                   |

| BOARD FLUTE | FLUTE HEIGHT $t_F$ [mm] | WAVE LENGTH $\lambda$ [mm] |
|-------------|-------------------------|----------------------------|
| A Flute     | 4.5 - 5.0               | 8.6                        |
| B Flute     | 2.5 - 3.0               | 7.2                        |
| C Flute     | 3.5 - 4.0               | 6.1                        |
| E Flute     | 1.1 - 2.0               | 3.4                        |
| F Flute     | 0.9 - 1.1               | 2.4                        |



## {EDITION X} GCM/PM COLORS [& PANTONE EQUIVALENTS]

|                         |                         |                        |                           |                         |                        |                          |
|-------------------------|-------------------------|------------------------|---------------------------|-------------------------|------------------------|--------------------------|
| <br>GCM 13<br>PMS YELL  | <br>GCM 10<br>PMS 115   | <br>GCM 103<br>PMS 116 | <br>GCM 81<br>PMS 021     | <br>GCM 80<br>PMS 1655  | <br>GCM 82<br>PMS 165  | <br>GCM 73<br>WARM RED   |
| <br>GCM 75<br>PMS 185   | <br>GCM 74<br>PMS 186   | <br>GCM 76<br>PMS 1935 | <br>GCM 77<br>PMS 032     | <br>GCM 78<br>PMS 1797  | <br>GCM 609<br>PMS 207 | <br>GCM 49<br>PMS 253    |
| <br>GCM 394<br>PMS 2748 | <br>GCM 30<br>PMS 281   | <br>GCM 39<br>PMS 288  | <br>GCM 32<br>PMS 302     | <br>GCM 33<br>PMS 295   | <br>GCM 34<br>PMS 287  | <br>GCM 3329<br>PMS 286  |
| <br>GCM 31<br>PMS 293   | <br>GCM 300<br>PMS 3015 | <br>GCM 38<br>PMS 3145 | <br>GCM 3086<br>PMS 307   | <br>GCM 387<br>PMS 640  | <br>GCM 388<br>PMS 312 | <br>GCM 3213<br>PMS 3282 |
| <br>GCM 2008<br>PMS 347 | <br>GCM 20<br>PMS 348   | <br>GCM 25<br>PMS 355  | <br>GCM 21<br>PMS 356     | <br>GCM 24<br>PMS 3425  | <br>GCM 29<br>PMS 361  | <br>GCM 2081<br>PMS 368  |
| <br>GCM 50<br>PMS 1675  | <br>GCM 52<br>PMS 1817  | <br>GCM 523<br>BLACK 5 | <br>GCM 970<br>COOLGRY II | <br>GCM 9002<br>PMS 432 | <br>GCM 90<br>PROC BLK | <br>GCM 91<br>WHITE      |

### A FLUTE



Approx. 33 flutes/Lineal Ft.

### B FLUTE



Approx. 47 flutes/Lineal Ft.

### C FLUTE



Approx. 39 flutes/Lineal Ft.

### E FLUTE



Approx. 90 flutes/Lineal Ft.

### F FLUTE



Approx. 124 flutes/Lineal Ft.